

energy-saving potentials experiences from Germany

节能产业的发展潜力

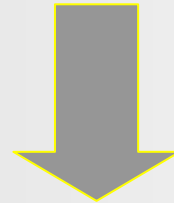
分享我们德国的经验

1. introduction
2. method of analysis
3. energy-saving – best practise
4. summary

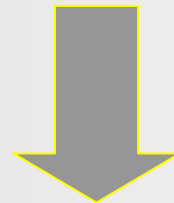
1. 简介
2. 分析方法
3. 节能项目范例
4. 小节

1. introduction

energy-saving



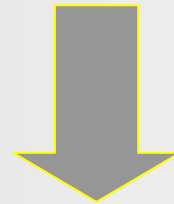
**minimizing of climate influence of production processes
long-term protection of fuel resources**



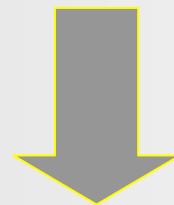
environmental protection + **sustainable cost reduction**

1. 简介

节能



减少工业生产对气候造成的影响
减少对有限资源的过度开采

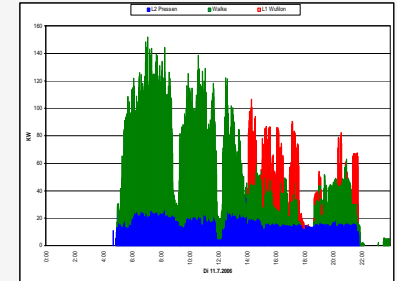


环境保护+ 降低能耗

1. introduction

Besides other topics (see our website) experts of en+en can assist you in:

- investigation and measurement of material flows and energy consumption
- expertise of heat production (steam and hot water) and distribution
- analysis of production processes
- development of sustainable energy-saving concepts
- implementation of tailored energy-saving technologies
- realisation of energy-saving investments

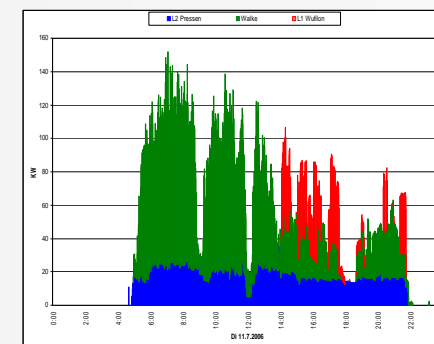


1. 简介

en+en 为您提供的咨询服务:

更多内容参见我们的网页

- 生产流程的耗能检测
- 产热（蒸汽和热水）和热分配的技术咨询
- 生产流程和工艺分析
- 推广可持续发展的节能理念
- 节能技术的应用
- 项目融资



1. introduction

results / experiences of two projects in Saxony (Germany):

- **development of methods to “certify” enterprises according to their energy consumption**
- **introduction of energy and material flow management in 10 enterprises**

cooperation with Energy Efficiency Centre of the Ministry of Environment and Agriculture of Free State of Saxony (Germany)

1. 简介

项目范例（德国萨克森州）

德国萨克森州当地政府扶植项目

- 方法学研究 - 针对企业能耗量的检测方法
- 为十个企业的生产工艺流程引入能耗管理方案

1. introduction

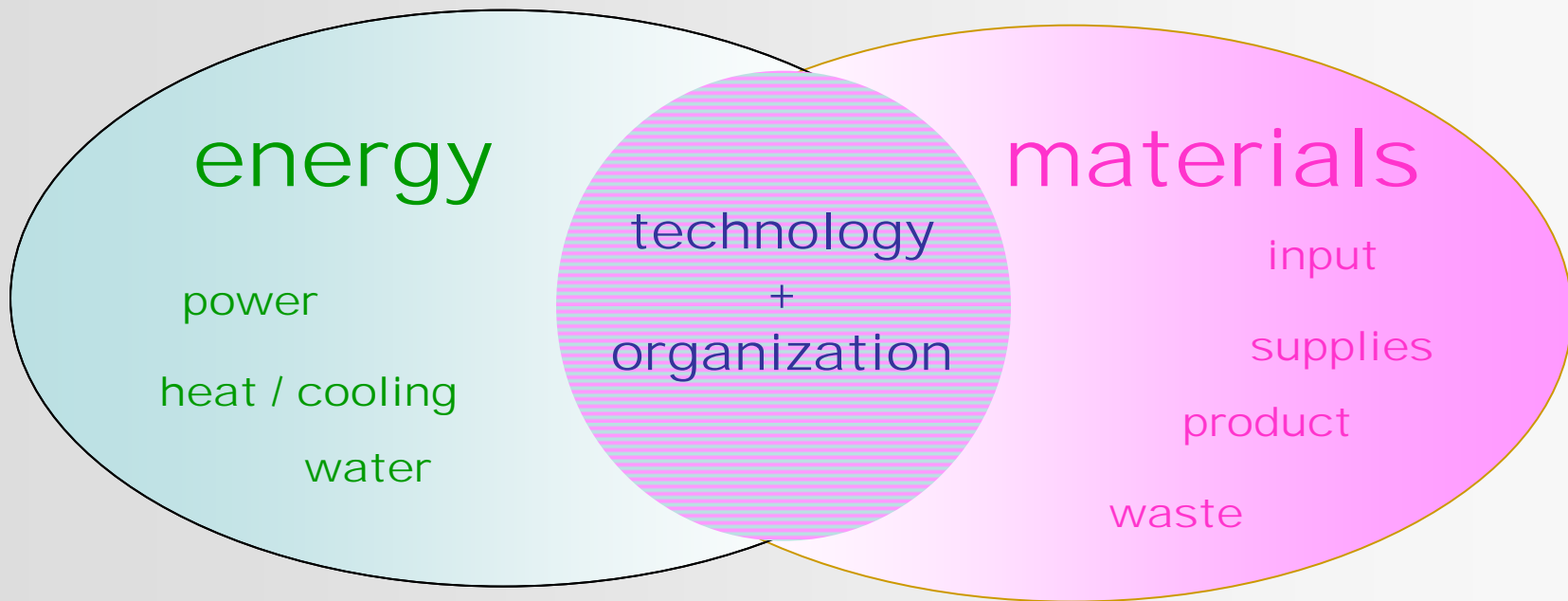
2. method of analysis

3. energy-saving – best practise

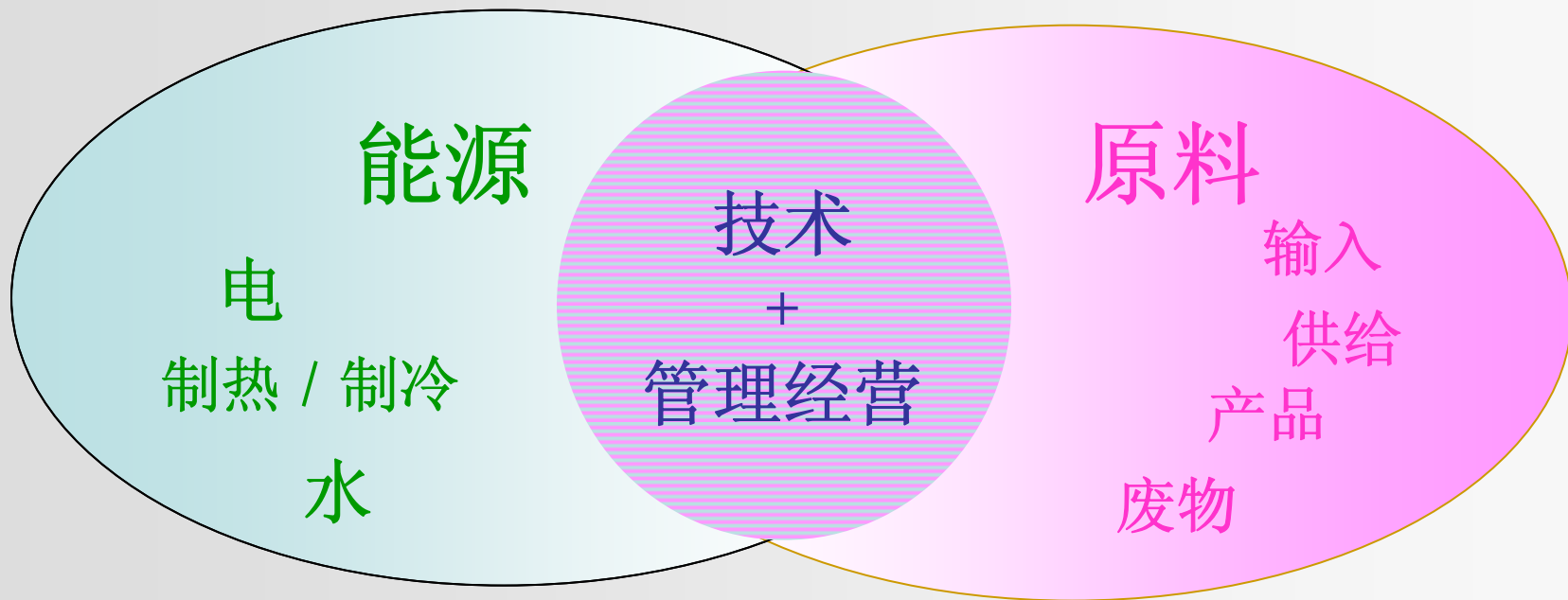
4. summary

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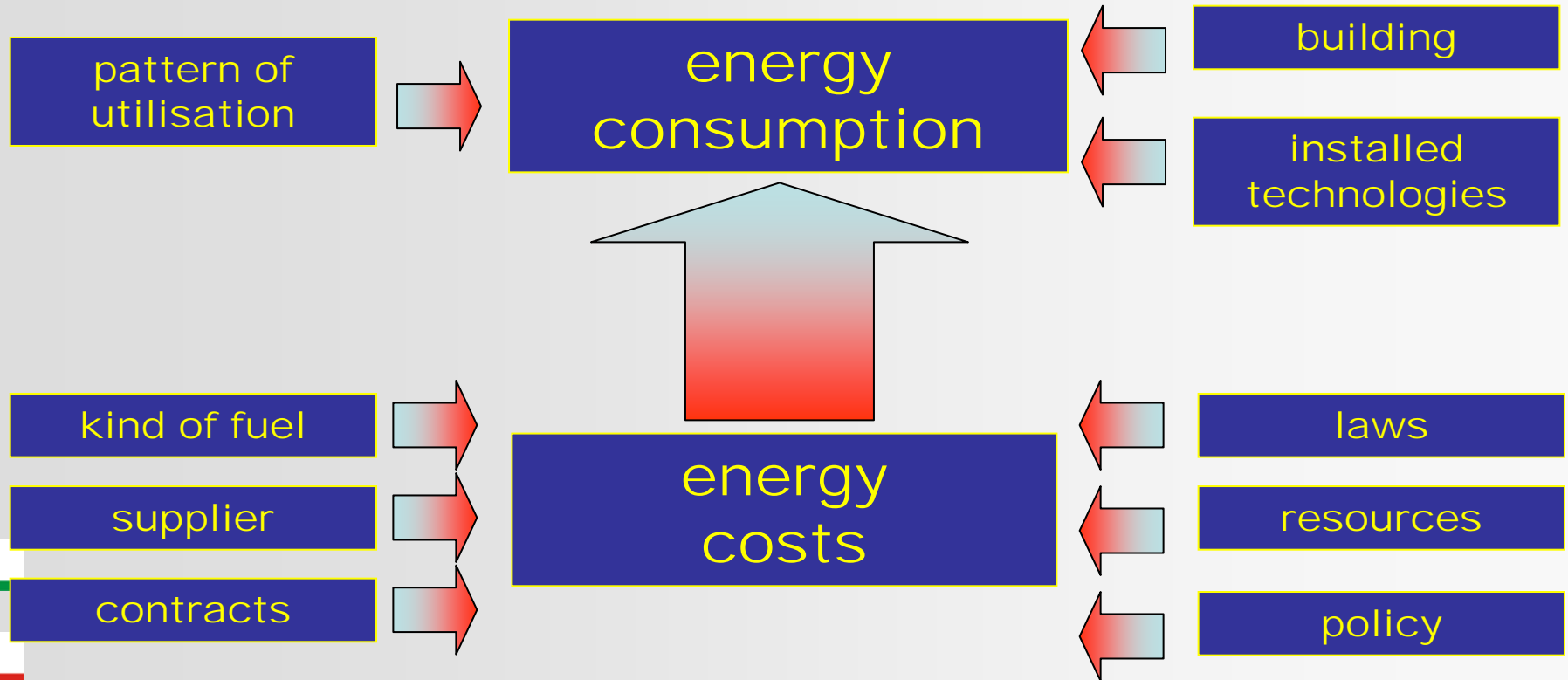
2. method of analysis



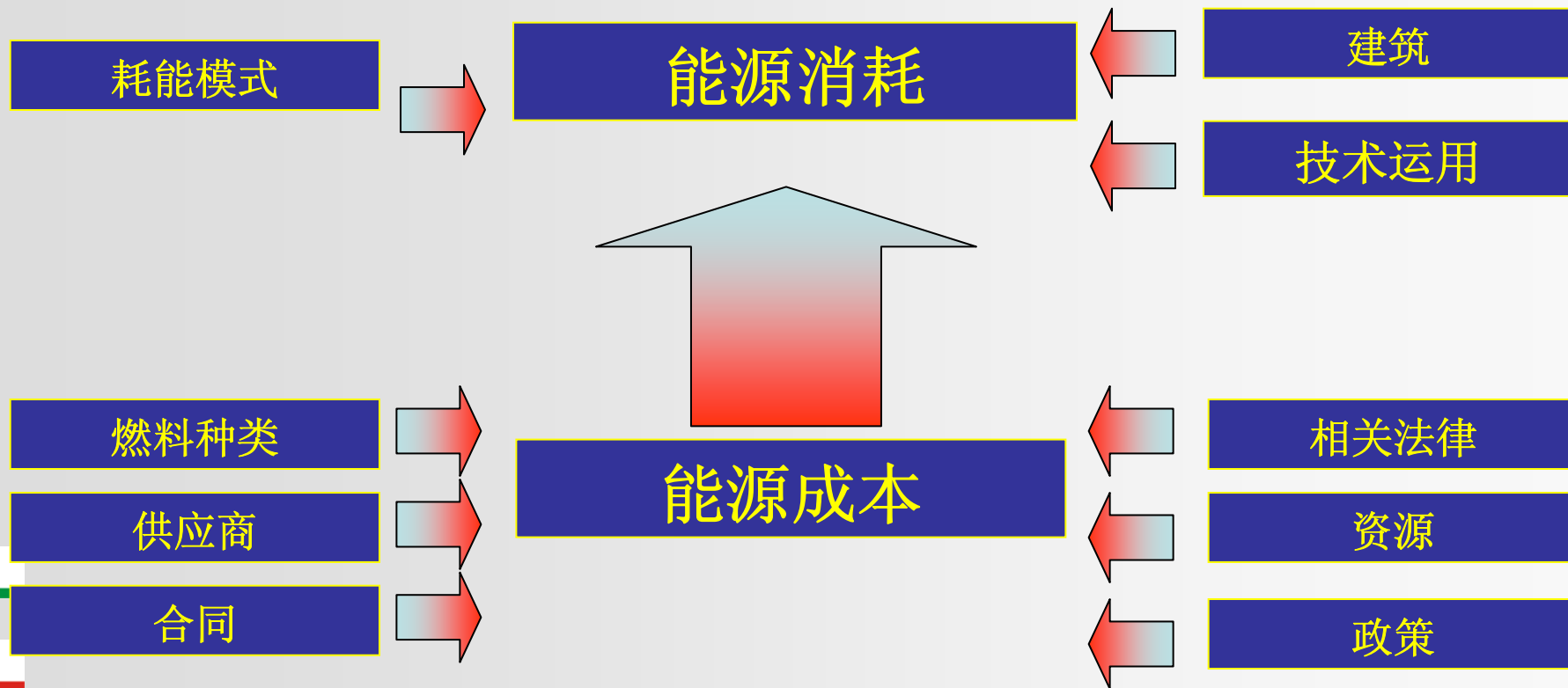
2. 分析方法



2. method of analysis

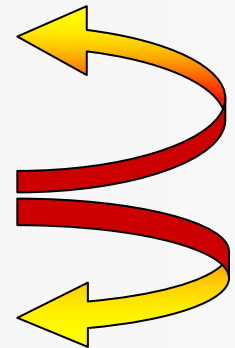


2. 分析方法



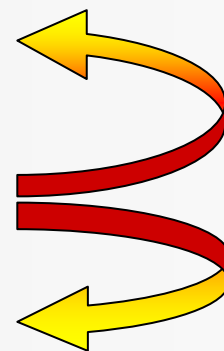
2. method of analysis

- **analysis/controlling of available data base**
(invoices, monthly meter read-out, ...)
- **visualisation of energy data**
(e.g. monthly consumption, power characteristic curve, ...)
- **inspections / to fix parameters of technology**
- **investigations / measurements**
- **proposals of possible changes**
- **evaluation of economic efficiency**
- **consulting /realisation of energy-saving investments and redevelopments**



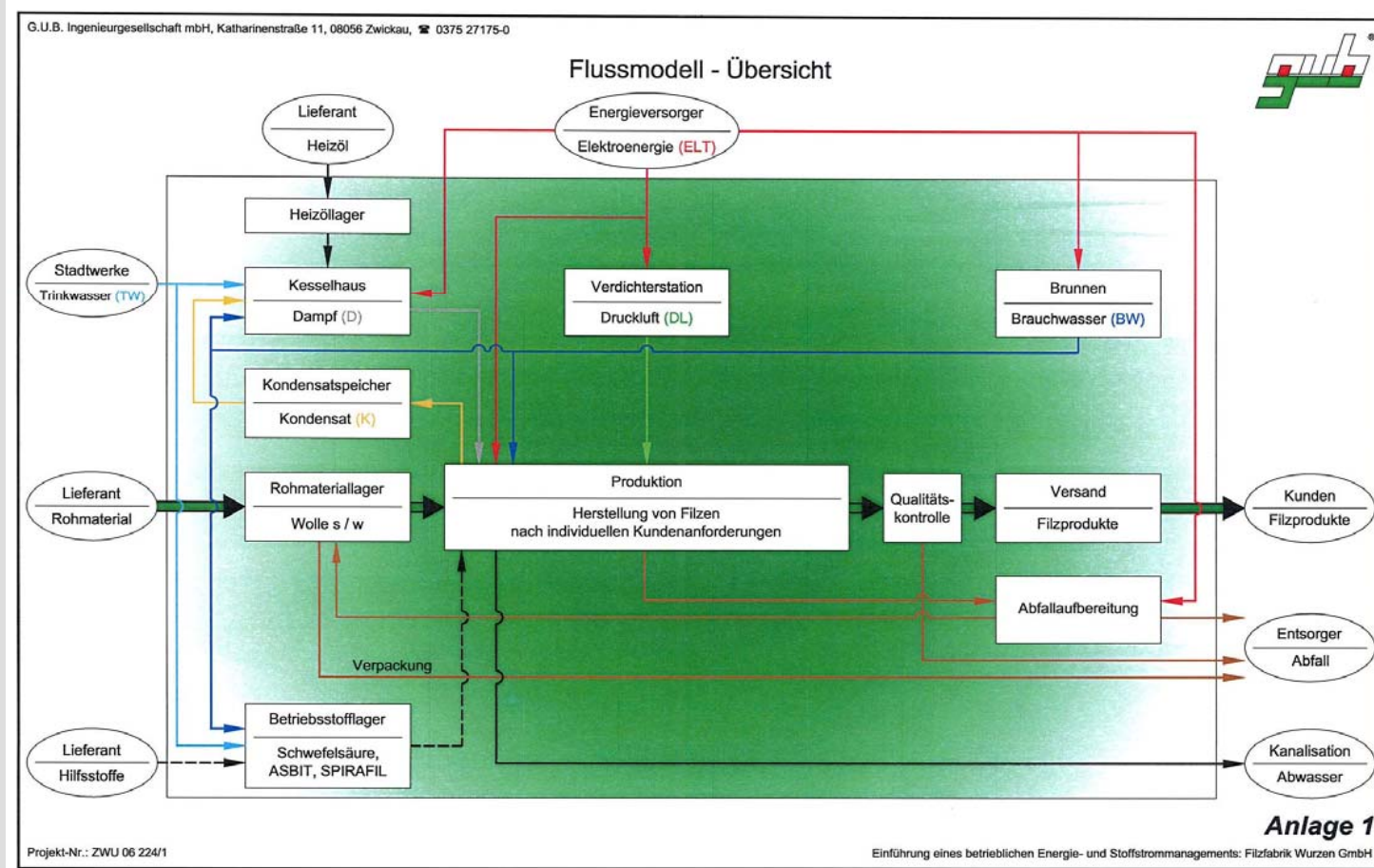
2. 分析方法

- 基础数据采集和分析
- 能耗量跟踪记录 (月消耗量, 曲线图等)
- 检测/技术参数制定
- 调查/测量
- 改革提案
- 经济效益评估
- 咨询/实现节能、投资回报和发展



energy-saving – best practise

first step of the analyses → structuring of the enterprises

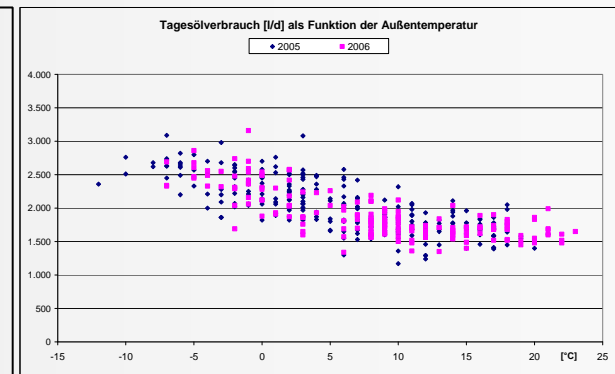
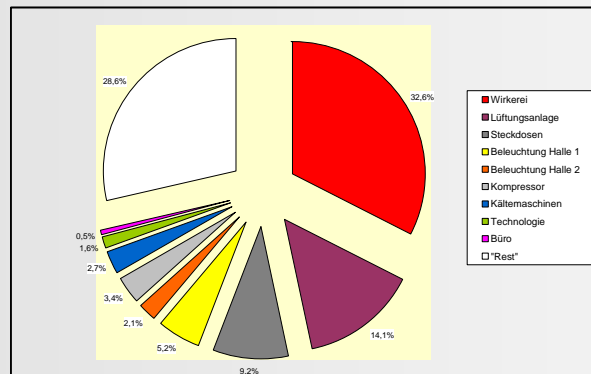
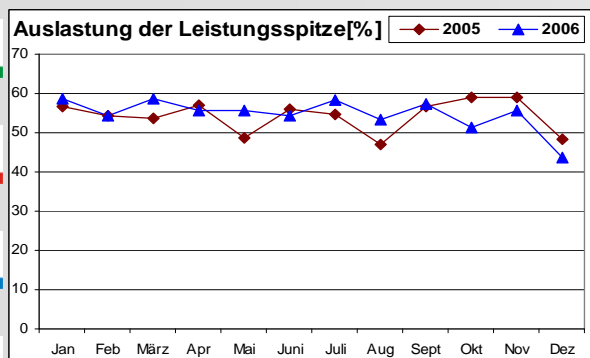
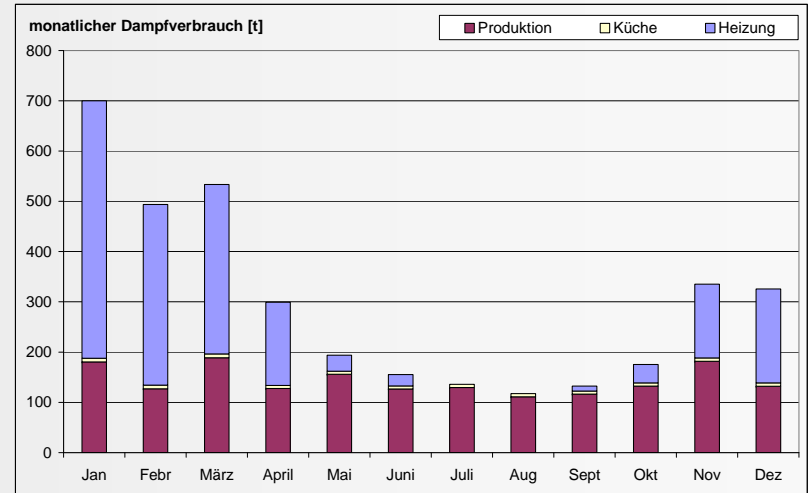


energy-saving – best practise

analysis of available data base (enterprise / power company / ...)

a) visualisation of the data from the enterprises

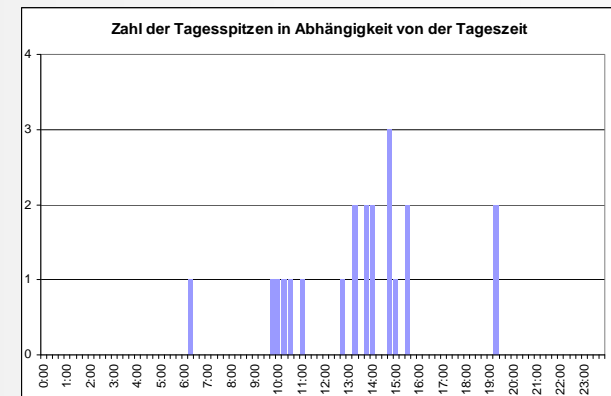
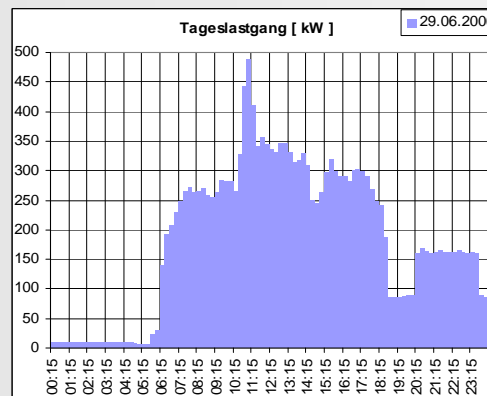
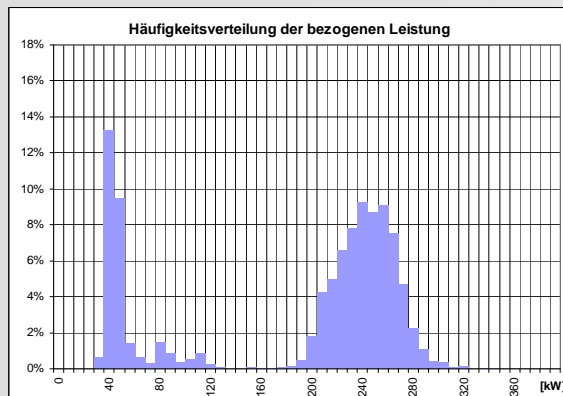
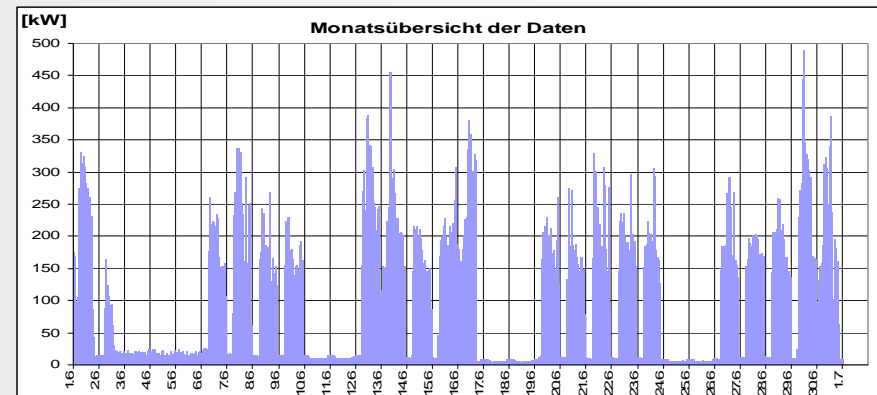
- * monthly meter read-out
- * daily read-out
- * analysis of invoices
- * ...



analysis of available data base (enterprise / power company / ...)

b) visualisation of data from the grid companies (power, natural gas)

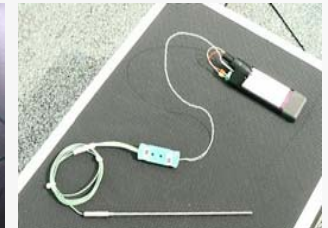
- * monthly / daily power curves
- * seasonal dependency
- * analysis of invoices
- * base load (power/gas/...)



2. method of analysis

Measurements used

- infrared thermography
- power analyser
- datalogger (temperature, pressure,)
- ultrasonic flow measurements
- compressed air analyser
- air flow anemometer
- ...



2. 分析方法

测量方法

- 红外温度探测
- 功率分析
- 数据日志（温度压力等）
- 超声测量
- 压缩气体测量
- 风速计
- ...



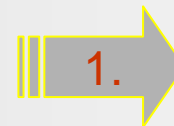
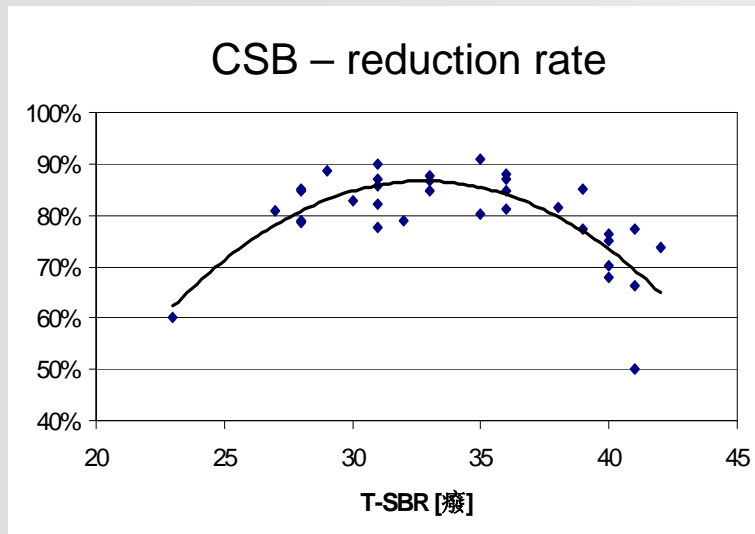
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3. energy-saving – best practise

project: heat recovery – waste water

problem: waste water too hot for biological treatment

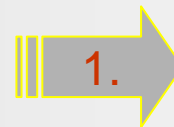
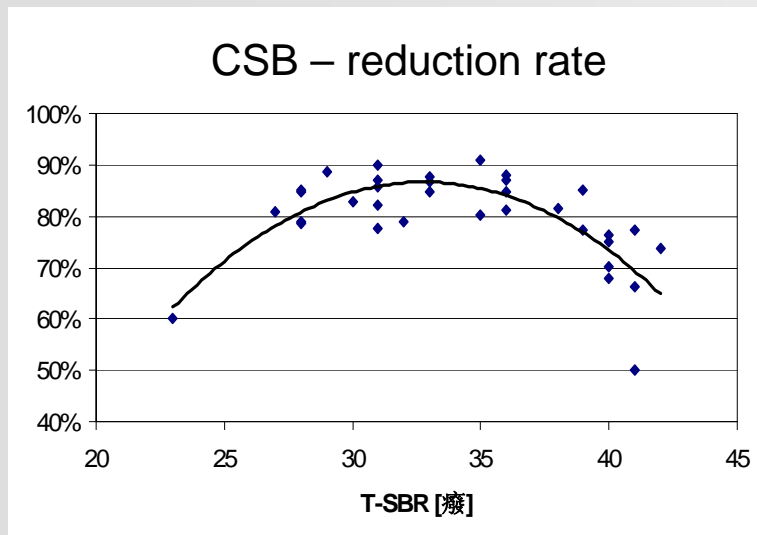


cooling tower

3. 节能项目范例

项目: 废水中的废热回收

问题: 废水的温度太高，无法用生物法处理



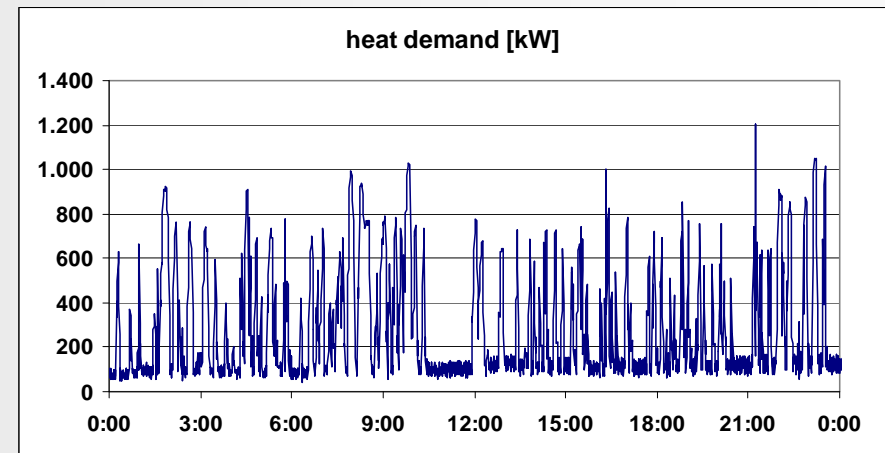
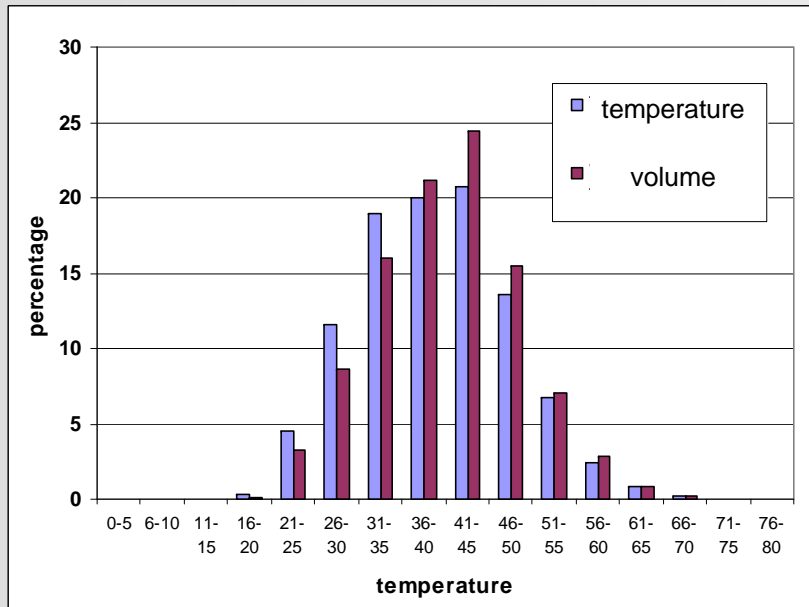
冷却塔

3. energy-saving – best practise

project: heat recovery – waste water

analysis / measurements:

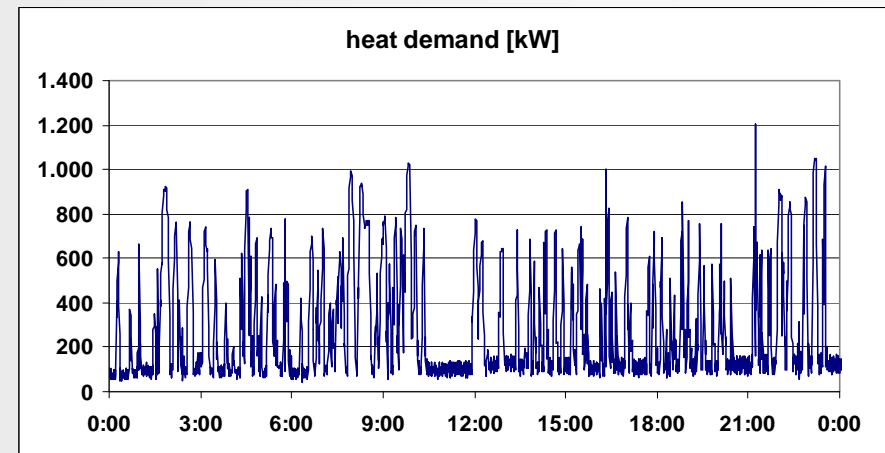
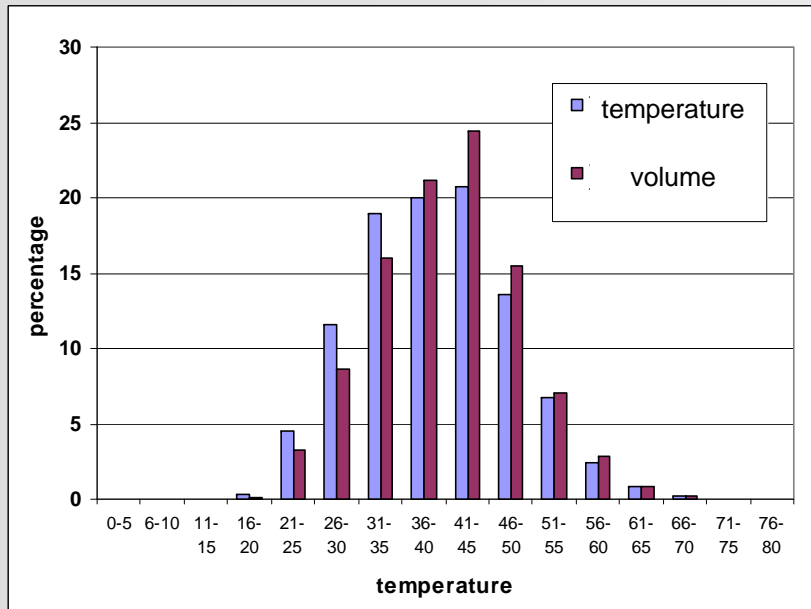
(for each dyeing apparatus)



3. 节能项目范例

项目: 废水中的废热回收

分析/测量:



3. energy-saving – best practise

project: heat recovery – waste water

solution:

- separation of hot and cool waste water
- two heat exchanger
- discontinuous water flow and heat demand
→ water reservoirs

- investment: 160,000.00 €
- savings: 121,000.00 €/a
1,764.00 t CO₂/a



3. 节能项目范例

项目: 废水中的废热回收

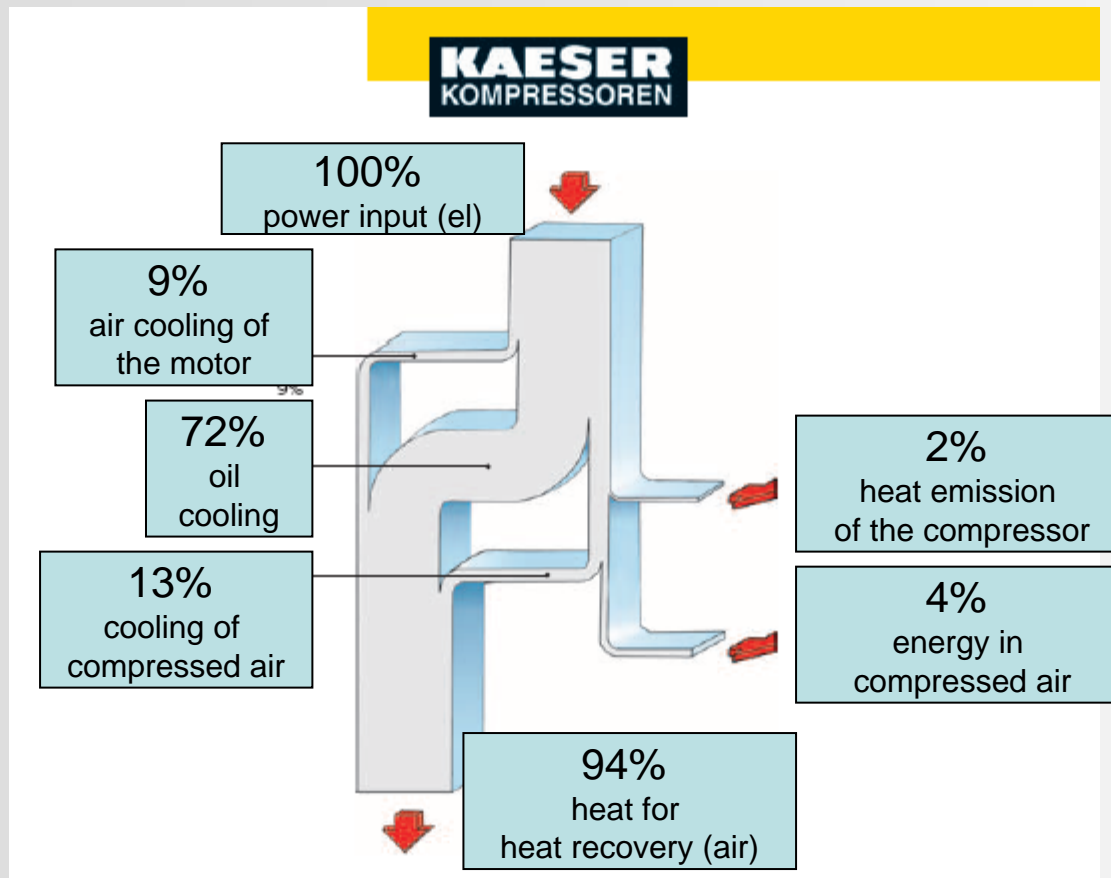
解决方案:

- 冷热水分离
- 热交换
- 利用储水器控制水流和热流
- 投资额: 16万欧元
- 节省金额: 12.1万欧元/年
- 减排量 1764 吨 CO₂/年



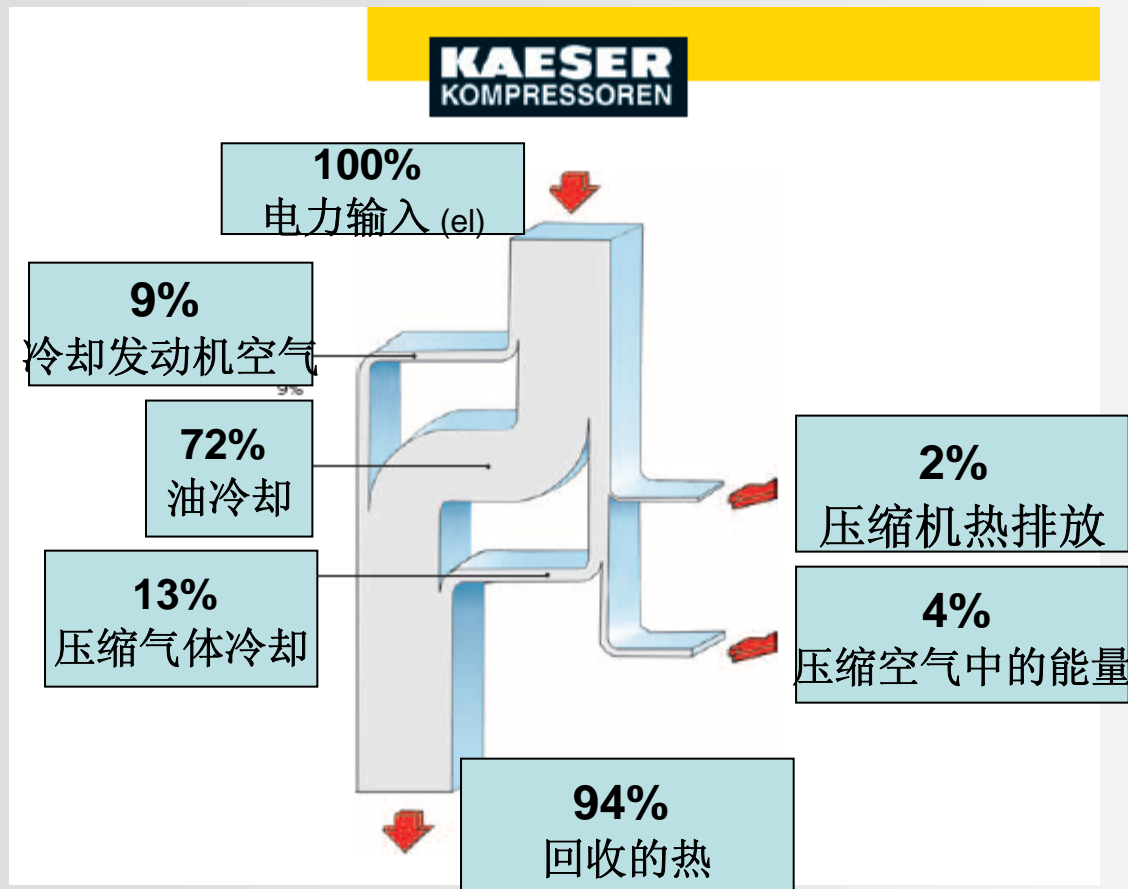
3. energy-saving – best practise

project: heat recovery - compressed air production



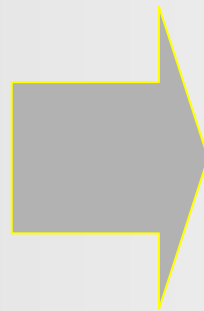
3. 节能项目范例

项目：压缩气体流程中的废热回收



3. energy-saving – best practise

project: heat recovery - compressed air production

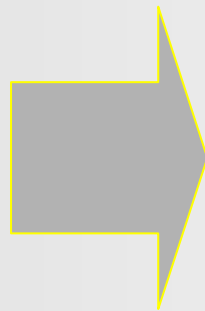


„energy losses“ due to:

compressor leakage	(... 20%)
No-load/follow-up operation	(... 20%)
pressure reduction	(... 20%)
leakage rate	(10% ... 30%)
air treatment	(5% ... 10%)

3. 节能项目范例

项目: 压缩气体流程中的废热回收



“能源损失” 程度取决于:

压缩机泄漏	(... 20%)
压缩机空转	(... 20%)
压力降低	(... 20%)
泄漏程度	(10% ... 30%)
气体的处理	(5% ... 10%)

3. energy-saving – best practise

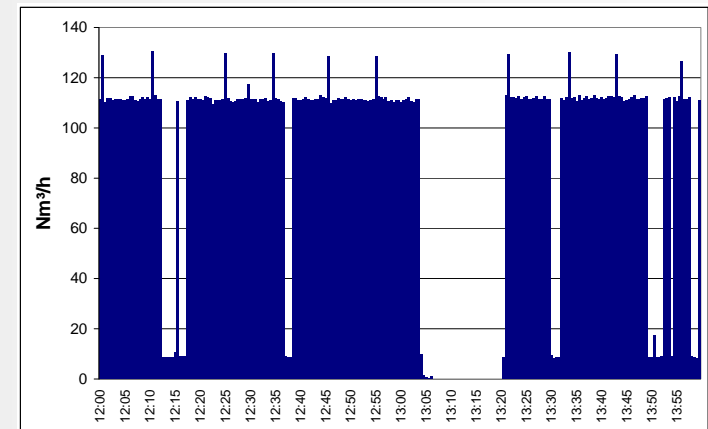
project: heat recovery - compressed air production

Questions to be solved in the beginning:

1. How much of compressed air is needed (max. / av.)?
2. Maximum pressure ?
3. Different pressure levels ?
4. What is the leakage rate of the distribution system ?
5. Centralized or local system(s) ?

→ measurements needed ?

→ design of the system



3. 节能项目范例

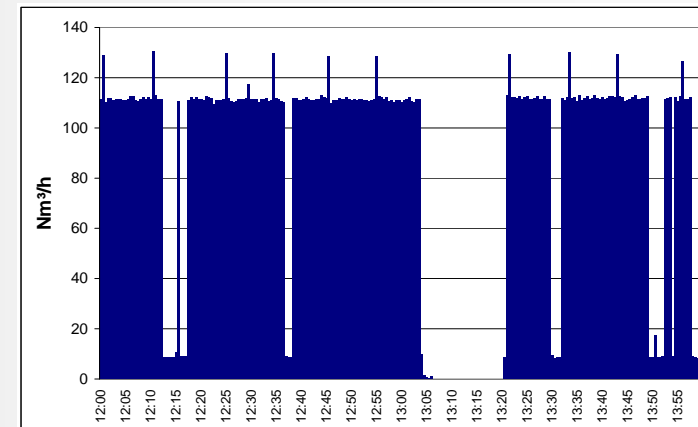
项目: 压缩气体流程中的废热回收

需要明确的问题:

1. 压缩空气的域值是多少? (最大值/av) ?
2. 最大压力?
3. 不同的压力水平/具体到数值?
4. 整个分配系统的泄漏程度/具体到数值?
5. 集中还是独立系统?

→ 测量方法?

→ 系统设计



3. energy-saving – best practise

project: heat recovery - compressed air production

- central system nearby the main consumer
- new distribution system
- heat recovery (winter: air → heating / summer: oil → hot water)

Compressor units: 2x 75 kW(el)
- investment: 12,000 €(heat recovery only)
- savings: 28,000 €/a
11 t CO₂/a



3. 节能项目范例

项目: 压缩气体流程中的废热回收

- 集中式供热系统/靠近终端用户
- 新的分配系统
- 热回收（冬季：热空气—供热）
（夏季：热油—加热水）
- 压缩机功率： 2x 75 kW(el)
- 投资额： 12000 欧元 (仅指热回收)
- 节省金额： 28000 欧元/年
- 减排量： 11 吨 CO₂/年



3. energy-saving – best practise

other projects(results):

	„e“-savings	ROI*)
- small scaled co-generation (public pool, buildings, hotels, ...)	30 - 40%	3 ... 5 yr
- lighting	... 80%	3 ... 7 yr
- insulation (buildings, ...)	... 80%	5 ... >10 yr
- insulation (pipes, valves, tanks, ...)	... 15%	1 ... 2 yr
	of total consumption	
- boiler	15 ... 50%	3 ... 6 yr
- power management		< 1yr

*) the ROI depends on the investment costs and the energy price !

3. 节能项目范例

其他项目:

	节能量	投资回报
- 小型热电联产 (建筑、饭店、游泳池等公共场所)	30 ... 40%	3 ... 5 年
- 照明	... 80%	3 ... 7 年
- 建筑物保温层	... 80%	5 ... >10年
- 管道阀门绝缘层	... 15%	1 ... 2 年
- 锅炉	15 ... 50%	3 ... 6 年
- 电力管理		< 1年

注释： 投资回报时间取决于投资额度以及能源价格

4. summary

- **energy-saving potentials are in the order of 15 – 50%, (even in „new“ enterprises up to 20%)**
- **to open up the potentials a detailed analysis is essential**
- **best practises can be useful to cover the lack of information**
- **a continuous training of the staff is necessary to make the savings sustainable**
- **the question of energy consumption shouldn't be the last question in an investment decision**

4. 小结

- 节能效率一般为**15 - 50%**（对于新企业大约为**20%**）
- 详细地分析和研究对提高节能效率至关重要
- 具体的实践工作能弥补信息量的缺乏
- 长期的专业培训对于节能项目的可持续性非常重要
- 耗能问题在项目投资中应该被重点考虑

4. summary

... more information desired ? ... other interesting topics ?

... or please contact:

Mr. Ingo Faber

phone: +49 (375) 211 93-25

fax : +49 (375) 211 93-29

email: ingo.faber@en-en.com

Ms. Jocelyn Zhang

phone: +86 (10) 64654793

fax: +86 (10) 64654793

email: Jocelyn.Zhang@en-en.com

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...更多希望了解的内容？感兴趣的问题？

联系方式:

吟古·法布尔 / 首席代表

电话: +49 (375) 211 93-25

传真: +49 (375) 211 93-29

电子信箱: ingo.faber@en-en.com

张桂娟 / 北京代表

电话: +86 (10) 64654793

传真: +86 (10) 64654793

电子信箱: jocelyn.zhang@en-en.com

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